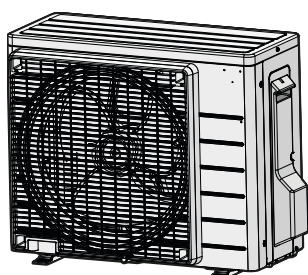




# Installation manual

## R32 split series



RXP20M5V1B  
RXP25M5V1B  
RXP35M5V1B

ARXP20M5V1B  
ARXP25M5V1B  
ARXP35M5V1B

Installation manual  
R32 split series

English

CE - DECLARATION-OF-CONFORMITY  
CE - KONFORMITÄTSERKLÄRUNG  
CE - DECLARATION-OF-CONFORMITE  
CE - KONFORMITETSERKLÄRING  
CE - DECLARACION-DE-CONFORMIDAD  
CE - DICHIARAZIONE-DI-CONFORMITÀ  
CE - ΔΗΛΩΣΗ ΣΥΜΜΟΡΦΩΣΗΣ

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CE - ЗАЯВЛЕНИЕ-О-СООТВЕТСТВИИ  
CE - ÖVERENSSTÄMMELSEERKLÄRING  
CE - FÖRSÄKRAN-OM-ÖVERENSSTÄMMELSE

CE - ERKLÆRING OM-SAMSVAR  
CE - ILMOITUS-YHDENMUKAISUUDESTA  
CE - PROHLÁŠENÍ-O-SHOĐĚ

CE - IZJAVA-O-USKLADENOSTI  
CE - MEGFELELŐSÉGI-NYILATKOZAT  
CE - DEKLARACIJA-ZGODNOSTI  
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CE - ATITIKTIES-DEKLARĀCIJA  
CE - ATBILSTĪBAS-DEKLARĀCIJA  
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Electromagnetic Compatibility 2014/30/EU  
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Hiromitsu Iwasaki

## Director

Ostend, 21st of December 2018

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**3P516375-6B**

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## 1 About the documentation

### 1.1 About this document



#### INFORMATION

Make sure that the user has the printed documentation and ask him/her to keep it for future reference.

#### Target audience

Authorised installers

#### Documentation set

This document is part of a documentation set. The complete set consists of:

- **General safety precautions:**

- Safety instructions that you **MUST** read before installing
- Format: Paper (in the box of the outdoor unit)

- **Outdoor unit installation manual:**

- Installation instructions
- Format: Paper (in the box of the outdoor unit)

- **Installer reference guide:**

- Preparation of the installation, reference data, ...
- Format: Digital files on <https://www.daikin.eu>. Use the search function 🔍 to find your model.

Latest revisions of the supplied documentation may be available on the regional Daikin website or via your dealer.

The original documentation is written in English. All other languages are translations.

#### Technical engineering data

- A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible).
- The **full set** of latest technical data is available on the Daikin Business Portal (authentication required).

## 2 Specific installer safety instructions

Always observe the following safety instructions and regulations.

Unit installation (see "**4 Unit installation**" ▶ 6)



#### WARNING

Installation shall be done by an installer, the choice of materials and installation shall comply with the applicable legislation. In Europe, EN378 is the applicable standard.



#### WARNING

The appliance shall be stored so as to prevent mechanical damage and in a well-ventilated room without continuously operating ignition sources (e.g. open flames, an operating gas appliance, or an operating electric heater). The room size shall be as specified in the General safety precaution.

## 2 Specific installer safety instructions



### CAUTION

For walls containing a metal frame or a metal board, use a wall embedded pipe and wall cover in the feed-through hole to prevent possible heat, electrical shock, or fire.



### WARNING

Make sure installation, testing and applied materials comply with applicable legislation (on top of the instructions described in the Daikin documentation).



### CAUTION

- Check if the installation location can support the unit's weight. Poor installation is hazardous. It can also cause vibrations or unusual operating noise.
- Provide sufficient service space.
- Do NOT install the unit so that it is in contact with a ceiling or a wall, as this may cause vibrations.



### WARNING

Improper installation or attachment of equipment or accessories could result in electrical shock, short-circuit, leaks, fire or other damage to the equipment. ONLY use accessories, optional equipment and spare parts made or approved by Daikin.

#### Piping installation (see "5 Piping installation" ▶ 8)



### CAUTION

Piping and joints of a split system shall be made with permanent joints when inside an occupied space except joints directly connecting the piping to the indoor units.



### DANGER: RISK OF BURNING/SCALDING



### NOTICE

- Use the flare nut fixed to the unit.
- To prevent gas leakage, apply refrigeration oil ONLY to the inside of the flare. Use refrigeration oil for R32 (FW68DA).
- Do NOT reuse joints.



### NOTICE

- Do NOT use mineral oil on flared part.
- NEVER install a drier to this R32 unit to guarantee its lifetime. The drying material may dissolve and damage the system.



### CAUTION

- Incomplete flaring may cause refrigerant gas leakage.
- Do NOT re-use flares. Use new flares to prevent refrigerant gas leakage.
- Use flare nuts that are included with the unit. Using different flare nuts may cause refrigerant gas leakage.

#### Electrical installation (see "7 Electrical installation" ▶ 10)



### DANGER: RISK OF ELECTROCUTION



### WARNING

ALWAYS use multicore cable for power supply cables.



### WARNING

- All wiring MUST be performed by an authorised electrician and MUST comply with the applicable legislation.
- Make electrical connections to the fixed wiring.
- All components procured on-site and all electrical construction MUST comply with the applicable legislation.



### WARNING

- If the power supply has a missing or wrong N-phase, equipment might break down.
- Establish proper earthing. Do NOT earth the unit to a utility pipe, surge absorber, or telephone earth. Incomplete earthing may cause electrical shock.
- Install the required fuses or circuit breakers.
- Secure the electrical wiring with cable ties so that the cables do NOT come in contact with sharp edges or piping, particularly on the high-pressure side.
- Do NOT use taped wires, stranded conductor wires, extension cords, or connections from a star system. They can cause overheating, electrical shock or fire.
- Do NOT install a phase advancing capacitor, because this unit is equipped with an inverter. A phase advancing capacitor will reduce performance and may cause accidents.



### WARNING

Use an all-pole disconnection type breaker with at least 3 mm between the contact point gaps that provide full disconnection under overvoltage category III.



### WARNING

If the supply cord is damaged, it MUST be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.



### WARNING

Do NOT connect the power supply to the indoor unit. This could result in electrical shock or fire.



### WARNING

- Do NOT use locally purchased electrical parts inside the product.
- Do NOT branch the power supply for the drain pump, etc. from the terminal block. This could result in electrical shock or fire.



### WARNING

Keep the interconnection wiring away from copper pipes without thermal insulation as such pipes will be very hot.



### WARNING

Provide adequate measures to prevent that the unit can be used as a shelter by small animals. Small animals that make contact with electrical parts can cause malfunctions, smoke or fire.



### INFORMATION

The sound pressure level is less than 70 dBA.



## WARNING

If appliances contain R32 refrigerant, then the floor area of the room in which the appliances are installed, operated and stored must be larger than the minimum floor area. This applies to:

- Indoor units **without** refrigerant leakage sensor; in case of indoor units **with** refrigerant leakage sensor, consult the installation manual
- Outdoor units installed or stored indoors (example: winter garden, garage, machinery room)
- Field piping in unventilated spaces



## NOTICE

- Pipework shall be protected from physical damage.
- Installation of pipework shall be kept to a minimum.



## CAUTION

The total refrigerant charge in the system cannot exceed the requirements for minimum floor area of the smallest room that is served. For minimum floor area requirements for indoor units, see the installation and operation manual of the outdoor unit.



## WARNING

- The area **MUST** be checked with an appropriate refrigerant detector prior to and during work, to ensure the technician is aware of potentially toxic or flammable atmospheres.
- Ensure that the leak detection equipment being used is suitable for use with all applicable refrigerants, i.e. non-sparking, adequately sealed or intrinsically safe.
- Prior to and during work, the area **MUST** be checked with an appropriate refrigerant detector capable of detecting R32 refrigerant, to ensure a work environment free of refrigerant.



## WARNING

Do **NOT** apply any permanent inductive or capacitance loads to the circuit without ensuring that this will **NOT** exceed the permissible voltage and current permitted for the equipment in use.



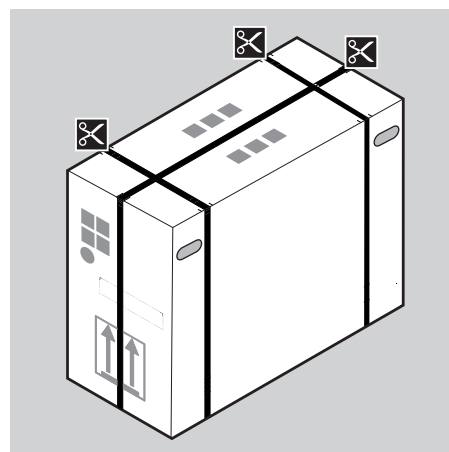
## WARNING

- **ONLY** use copper wires.
- Make sure the field wiring complies with the applicable legislation.
- All field wiring **MUST** be performed in accordance with the wiring diagram supplied with the product.
- **NEVER** squeeze bundled cables and make sure they do **NOT** come in contact with the piping and sharp edges. Make sure no external pressure is applied to the terminal connections.
- Make sure to install earth wiring. Do **NOT** earth the unit to a utility pipe, surge absorber, or telephone earth. Incomplete earth may cause electrical shock.
- Make sure to use a dedicated power circuit. **NEVER** use a power supply shared by another appliance.
- Make sure to install the required fuses or circuit breakers.
- Make sure to install an earth leakage protector. Failure to do so may cause electrical shock or fire.
- When installing the earth leakage protector, make sure it is compatible with the inverter (resistant to high frequency electric noise) to avoid unnecessary opening of the earth leakage protector.

## 3 About the box

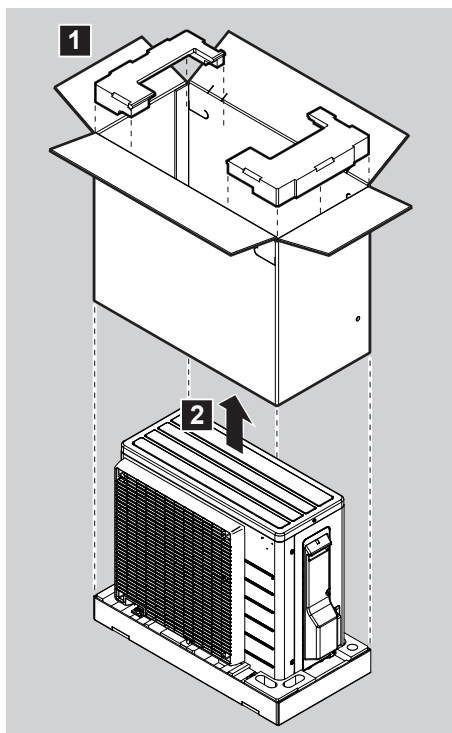
### 3.1 Outdoor unit

#### 3.1.1 To unpack the outdoor unit

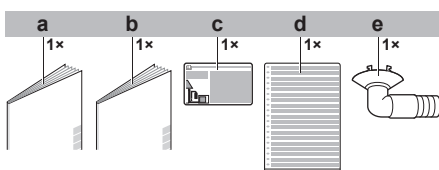




## 4 Unit installation



### 3.1.2 To remove the accessories from the outdoor unit



- a General safety precautions
- b Outdoor unit installation manual
- c Fluorinated greenhouse gases label
- d Multilingual fluorinated greenhouse gases label
- e Drain plug (located on the bottom of the packing case)

## 4 Unit installation

### 4.1 Preparing the installation site

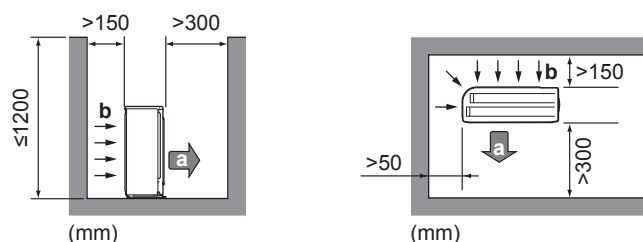


#### WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).

#### 4.1.1 Installation site requirements of the outdoor unit

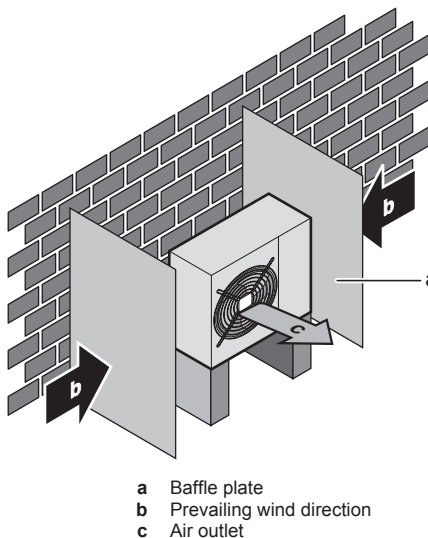
Mind the following spacing guidelines:



- a Air outlet
- b Air inlet

It is recommended to install a baffle plate when the air outlet is exposed to wind.

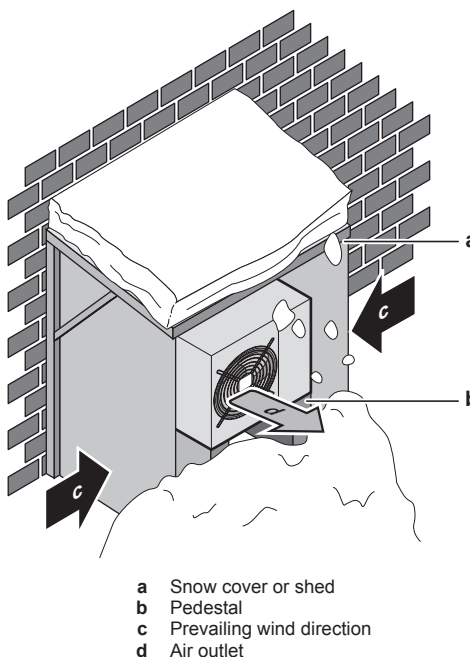
It is recommended to install the outdoor unit with the air inlet facing the wall and NOT directly exposed to the wind.



- a Baffle plate
- b Prevailing wind direction
- c Air outlet

#### 4.1.2 Additional installation site requirements of the outdoor unit in cold climates

Protect the outdoor unit against direct snowfall and take care that the outdoor unit is NEVER snowed up.



- a Snow cover or shed
- b Pedestal
- c Prevailing wind direction
- d Air outlet

In any case, provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the maximum expected level of snow. See ["4.3 Mounting the outdoor unit"](#) [p. 7] for more details.

In heavy snowfall areas it is very important to select an installation site where the snow will NOT affect the unit. If lateral snowfall is possible, make sure that the heat exchanger coil is NOT affected by the snow. If necessary, install a snow cover or shed and a pedestal.

### 4.2 Opening the units

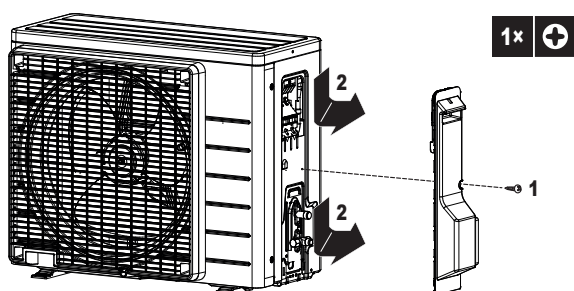
#### 4.2.1 To open the outdoor unit



**DANGER: RISK OF ELECTROCUTION**



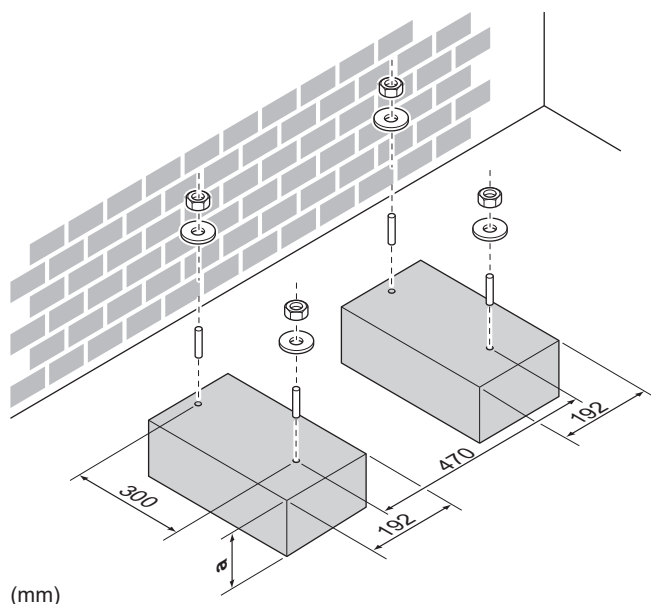
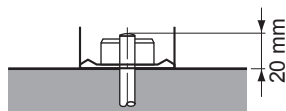
**DANGER: RISK OF BURNING/SCALDING**



## 4.3 Mounting the outdoor unit

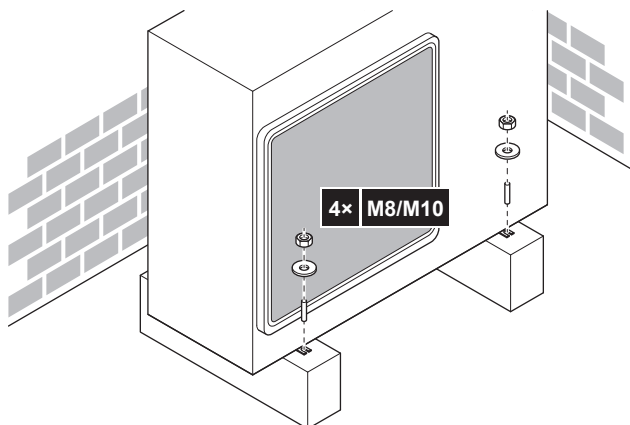
### 4.3.1 To provide the installation structure

Prepare 4 sets of M8 or M10 anchor bolts, nuts and washers (field supply).



a 100 mm above expected level of snow

### 4.3.2 To install the outdoor unit



### 4.3.3 To provide drainage



#### NOTICE

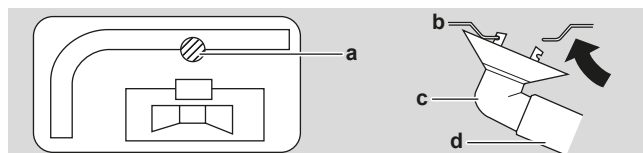
If the unit is installed in a cold climate, take adequate measures so that the evacuated condensate **CANNOT** freeze.



#### INFORMATION

For information on the available options, contact your dealer.

- 1 Use a drain plug for drainage.
- 2 Use a Ø16 mm hose (field supply).



- a Drain port
- b Bottom frame
- c Drain plug (accessory)
- d Hose (field supply)



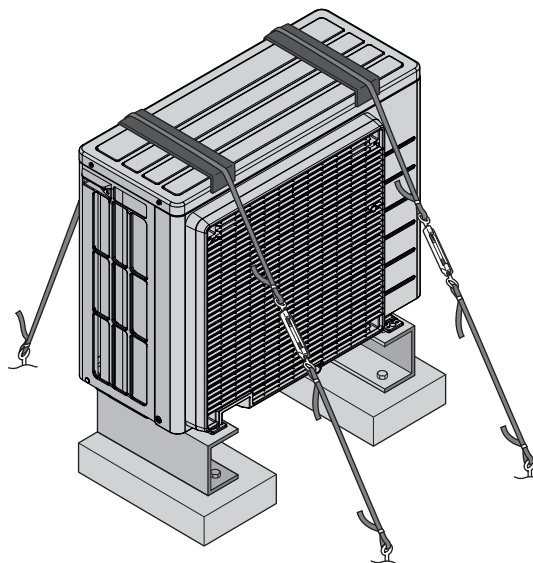
#### NOTICE

Provide at least 300 mm of free space below the unit. Additionally, make sure the unit is positioned at least 100 mm above the expected level of snow.

### 4.3.4 To prevent the outdoor unit from falling over

In case the unit is installed in places where strong wind can tilt the unit, take following measure:

- 1 Prepare 2 cables as indicated in the following illustration (field supply).
- 2 Place the 2 cables over the outdoor unit.
- 3 Insert a rubber sheet between the cables and the outdoor unit to prevent the cables from scratching the paint (field supply).
- 4 Attach the ends of the cables.
- 5 Tighten the cables.



## 5 Piping installation

### 5 Piping installation


#### 5.1 Preparing refrigerant piping

##### 5.1.1 Refrigerant piping requirements

- **Piping material:** Phosphoric acid deoxidised seamless copper.
- **Piping diameter:**

Liquid piping	Ø6.4 mm (1/4")
Gas piping	Ø9.5 mm (3/8")

- **Piping temper grade and thickness:**

Outer diameter (Ø)	Temper grade	Thickness (t) <sup>(a)</sup>	
6.4 mm (1/4")	Annealed (O)	≥0.8 mm	
9.5 mm (3/8")	Annealed (O)		

<sup>(a)</sup> Depending on the applicable legislation and the maximum working pressure of the unit (see "PS High" on the unit name plate), larger piping thickness might be required.

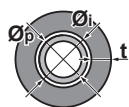
##### 5.1.2 Refrigerant piping length and height difference

What?	Distance
Maximum allowable pipe length	15 m
Minimum allowable pipe length	1.5 m
Maximum allowable height difference	12 m

##### 5.1.3 Refrigerant piping insulation

- Use polyethylene foam as insulation material:
  - with a heat transfer rate between 0.041 and 0.052 W/mK (0.035 and 0.045 kcal/mh°C)
  - with a heat resistance of at least 120°C
- Insulation thickness

Pipe outer diameter (Ø <sub>p</sub> )	Insulation inner diameter (Ø <sub>i</sub> )	Insulation thickness (t)
6.4 mm (1/4")	8~10 mm	≥10 mm
9.5 mm (3/8")	12~15 mm	



If the temperature is higher than 30°C and the humidity is higher than RH 80%, the thickness of the insulation materials should be at least 20 mm to prevent condensation on the surface of the insulation.

#### 5.2 Connecting the refrigerant piping



**DANGER: RISK OF BURNING/SCALDING**

##### 5.2.1 About connecting the refrigerant piping

###### Before connecting the refrigerant piping

Make sure the outdoor and indoor unit are mounted.

###### Typical workflow

Connecting the refrigerant piping involves:

- Connecting the refrigerant piping to the indoor unit

- Connecting the refrigerant piping to the outdoor unit
- Insulating the refrigerant piping
- Keeping in mind the guidelines for:
  - Pipe bending
  - Flaring pipe ends
  - Using the stop valves

##### 5.2.2 Precautions when connecting the refrigerant piping



**DANGER: RISK OF BURNING/SCALDING**



###### NOTICE

- Use the flare nut fixed to the main unit.
- To prevent gas leakage, apply refrigeration oil only to the inside of the flare. Use refrigeration oil for R32 (FW68DA).
- Do NOT reuse joints.



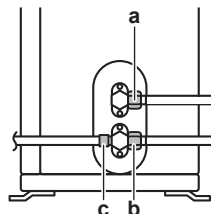
###### WARNING

Connect the refrigerant piping securely before running the compressor. If the refrigerant piping is NOT connected and the stop valve is open when the compressor is run, air will be sucked in. This will cause abnormal pressure in the refrigeration cycle, which may result in equipment damage and even injury.

##### 5.2.3 To connect the refrigerant piping to the outdoor unit

- **Piping length.** Keep field piping as short as possible.
- **Piping protection.** Protect the field piping against physical damage.

- 1 Connect the liquid refrigerant connection from the indoor unit to the liquid stop valve of the outdoor unit.



- a Liquid stop valve
- b Gas stop valve
- c Service port

- 2 Connect the gas refrigerant connection from the indoor unit to the gas stop valve of the outdoor unit.



###### NOTICE

It is recommended that the refrigerant piping between indoor and outdoor unit is installed in a ducting or the refrigerant piping is wrapped with finishing tape.

#### 5.3 Checking the refrigerant piping

##### 5.3.1 To check for leaks



###### NOTICE

Do NOT exceed the unit's maximum working pressure (see "PS High" on the unit name plate).





### NOTICE

ALWAYS use a recommended bubble test solution from your wholesaler.

NEVER use soap water:

- Soap water may cause cracking of components, such as flare nuts or stop valve caps.
- Soap water may contain salt, which absorbs moisture that will freeze when the piping gets cold.
- Soap water contains ammonia which may lead to corrosion of flared joints (between the brass flare nut and the copper flare).

- 1 Charge the system with nitrogen gas up to a gauge pressure of at least 200 kPa (2 bar). It is recommended to pressurize to 3000 kPa (30 bar) in order to detect small leaks.
- 2 Check for leaks by applying the bubble test solution to all connections.
- 3 Discharge all nitrogen gas.

### 5.3.2 To perform vacuum drying

- 1 Vacuum the system until the pressure on the manifold indicates -0.1 MPa (-1 bar).
- 2 Leave as is for 4-5 minutes and check the pressure:

If the pressure...	Then...
Does not change	There is no moisture in the system. This procedure is finished.
Increases	There is moisture in the system. Go to the next step.

- 3 Vacuum the system for at least 2 hours to a manifold pressure of -0.1 MPa (-1 bar).
- 4 After turning the pump OFF, check the pressure for at least 1 hour.
- 5 If you do NOT reach the target vacuum or CANNOT maintain the vacuum for 1 hour, do the following:
  - Check for leaks again.
  - Perform vacuum drying again.



### NOTICE

Make sure to open the stop valves after installing the refrigerant piping and performing vacuum drying. Running the system with the stop valves closed may break the compressor.

### Charging additional refrigerant

Before charging additional refrigerant, make sure the outdoor unit's **external** refrigerant piping is checked (leak test, vacuum drying).



### INFORMATION

Depending on the units and/or the installation conditions, it might be necessary to connect electrical wiring before you can charge refrigerant.

Typical workflow – Charging additional refrigerant typically consists of the following stages:

- 1 Determining if and how much you have to charge additionally.
- 2 If necessary, charging additional refrigerant.
- 3 Filling in the fluorinated greenhouse gases label, and fixing it to the inside of the outdoor unit.

### Completely recharging refrigerant

Before completely recharging refrigerant, make sure the following is done:

- 1 All refrigerant is recovered from the system.
- 2 The outdoor unit's **external** refrigerant piping is checked (leak test, vacuum drying).
- 3 Vacuum drying on the outdoor unit's **internal** refrigerant piping is performed.



### NOTICE

Before completely recharging, perform vacuum drying on the outdoor unit's **internal** refrigerant piping as well.

Typical workflow – Completely recharging refrigerant typically consists of the following stages:

- 1 Determining how much refrigerant to charge.
- 2 Charging refrigerant.
- 3 Filling in the fluorinated greenhouse gases label, and fixing it to the inside of the outdoor unit.

## 6.2 About the refrigerant

This product contains fluorinated greenhouse gases. Do NOT vent gases into the atmosphere.

Refrigerant type: R32

Global warming potential (GWP) value: 675

Periodical inspections for refrigerant leaks may be required depending on the applicable legislation. Contact your installer for more information.



### WARNING: FLAMMABLE MATERIAL

The refrigerant inside this unit is mildly flammable.



### WARNING

- The refrigerant inside the unit is mildly flammable, but normally does NOT leak. If the refrigerant leaks in the room and comes in contact with fire from a burner, a heater, or a cooker, this may result in fire, or the formation of a harmful gas.
- Turn OFF any combustible heating devices, ventilate the room, and contact the dealer where you purchased the unit.
- Do NOT use the unit until a service person confirms that the part from which the refrigerant leaked has been repaired.

## 6 Charging refrigerant

### 6.1 About charging refrigerant

The outdoor unit is factory charged with refrigerant, but in some cases the following might be necessary:

What	When
Charging additional refrigerant	When the total liquid piping length is more than specified (see later).
Completely recharging refrigerant	<b>Example:</b> <ul style="list-style-type: none"> <li>▪ When relocating the system.</li> <li>▪ After a leak.</li> </ul>

## 7 Electrical installation



### WARNING

The appliance shall be stored in a room without continuously operating ignition sources (example: open flames, an operating gas appliance or an operating electric heater).



### WARNING

- Do NOT pierce or burn refrigerant cycle parts.
- Do NOT use cleaning materials or means to accelerate the defrosting process other than those recommended by the manufacturer.
- Be aware that the refrigerant inside the system is odourless.



### NOTICE

Applicable legislation on **fluorinated greenhouse gases** requires that the refrigerant charge of the unit is indicated both in weight and CO<sub>2</sub> equivalent.

**Formula to calculate the quantity in CO<sub>2</sub> equivalent tonnes:** GWP value of the refrigerant × total refrigerant charge [in kg] / 1000

Contact your installer for more information.

## 6.3 To determine the additional refrigerant amount

If the total liquid piping length is...	Then...
≤10 m	Do NOT add additional refrigerant.
>10 m	$R = (\text{total length (m) of liquid piping} - 10 \text{ m}) \times 0.020$ $R = \text{Additional charge (kg) (rounded in units of 0.01 kg)}$



### INFORMATION

Piping length is the one-way length of liquid piping.

## 6.4 To determine the complete recharge amount



### INFORMATION

If a complete recharge is necessary, the total refrigerant charge is: the factory refrigerant charge (see unit name plate) + the determined additional amount.

## 6.5 To charge additional refrigerant



### WARNING

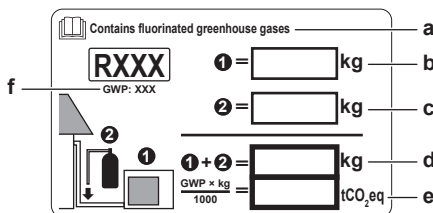
- Only use R32 as refrigerant. Other substances may cause explosions and accidents.
- R32 contains fluorinated greenhouse gases. Its global warming potential (GWP) value is 675. Do NOT vent these gases into the atmosphere.
- When charging refrigerant, ALWAYS use protective gloves and safety glasses.

**Prerequisite:** Before charging refrigerant, make sure the refrigerant piping is connected and checked (leak test and vacuum drying).

- Connect the refrigerant cylinder to the service port.
- Charge the additional refrigerant amount.
- Open the gas stop valve.

## 6.6 To fix the fluorinated greenhouse gases label

- Fill in the label as follows:



- If a multilingual fluorinated greenhouse gases label is delivered with the unit (see accessories), peel off the applicable language and stick it on top of a.
- Factory refrigerant charge: see unit name plate
- Additional refrigerant amount charged
- Total refrigerant charge
- Quantity of fluorinated greenhouse gases** of the total refrigerant charge expressed as tonnes CO<sub>2</sub> equivalent.
- GWP = Global warming potential



### NOTICE

Applicable legislation on **fluorinated greenhouse gases** requires that the refrigerant charge of the unit is indicated both in weight and CO<sub>2</sub> equivalent.

**Formula to calculate the quantity in CO<sub>2</sub> equivalent tonnes:** GWP value of the refrigerant × total refrigerant charge [in kg] / 1000

Use the GWP value mentioned on the refrigerant charge label.

- Fix the label on the inside of the outdoor unit near the gas and liquid stop valves.

## 7 Electrical installation



### DANGER: RISK OF ELECTROCUTION



### WARNING

- All wiring MUST be performed by an authorised electrician and MUST comply with the applicable legislation.
- Make electrical connections to the fixed wiring.
- All components procured on-site and all electrical construction MUST comply with the applicable legislation.



### WARNING

ALWAYS use multicore cable for power supply cables.



### WARNING

If the supply cord is damaged, it MUST be replaced by the manufacturer, its service agent or similarly qualified persons in order to avoid a hazard.



### WARNING

Do NOT connect the power supply to the indoor unit. This could result in electrical shock or fire.



### WARNING

- Do NOT use locally purchased electrical parts inside the product.
- Do NOT branch the power supply for the drain pump, etc. from the terminal block. This could result in electrical shock or fire.

## 8 Finishing the outdoor unit installation



### WARNING

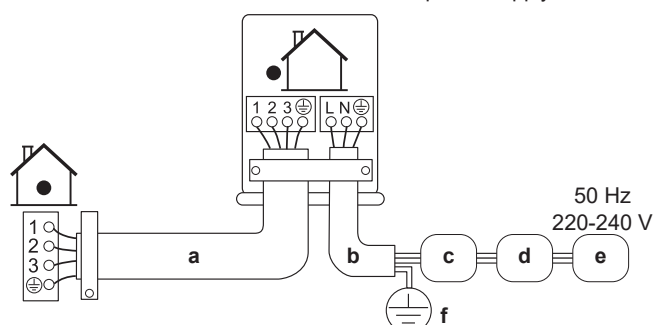
Keep the interconnection wiring away from copper pipes without thermal insulation as such pipes will be very hot.

### 7.1 Specifications of standard wiring components

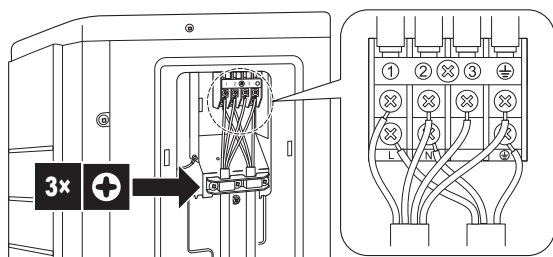
Component		
Power supply cable	Voltage	220~240 V
	Phase	1~
	Frequency	50 Hz
	Wire sizes	MUST comply with applicable legislation
Interconnection cable (indoor↔outdoor)		4-core cable $\geq 1.5 \text{ mm}^2$ and applicable for 220~240 V
Recommended field fuse		16 A
Earth leakage circuit breaker		MUST comply with applicable legislation

### 7.2 To connect the electrical wiring to the outdoor unit

- 1 Remove the service cover.
- 2 Open the wire clamp.
- 3 Connect the interconnection cable and power supply as follows:



- a Interconnection cable
- b Power supply cable
- c Circuit breaker
- d Residual current device
- e Power supply
- f Earth

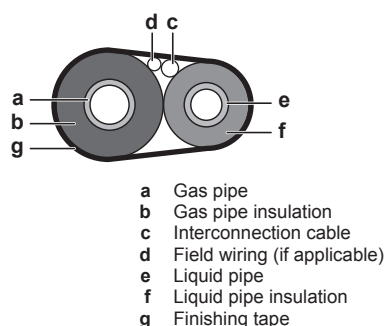


- 4 Tighten the terminal screws securely. We recommend using a Phillips screwdriver.

## 8 Finishing the outdoor unit installation

### 8.1 To finish the outdoor unit installation

- 1 Insulate and fix the refrigerant piping and cables as follows:



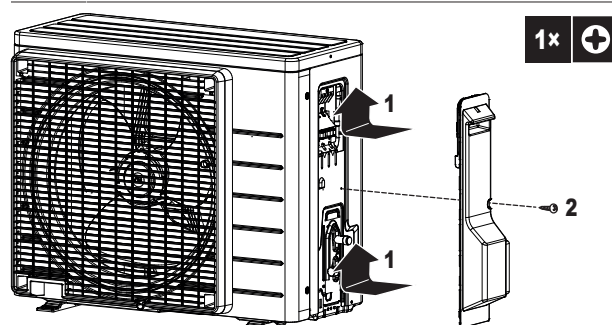
- 2 Install the service cover.

### 8.2 To close the outdoor unit



#### NOTICE

When closing the outdoor unit cover, make sure that the tightening torque does NOT exceed 1.3 N·m.



## 9 Maintenance and service



#### NOTICE

Maintenance MUST be done by an authorised installer or service agent.

We recommend performing maintenance at least once a year. However, applicable legislation might require shorter maintenance intervals.



#### NOTICE

Applicable legislation on **fluorinated greenhouse gases** requires that the refrigerant charge of the unit is indicated both in weight and CO<sub>2</sub> equivalent.

**Formula to calculate the quantity in CO<sub>2</sub> equivalent tonnes:** GWP value of the refrigerant × total refrigerant charge [in kg] / 1000

## 10 Commissioning



#### NOTICE

ALWAYS operate the unit with thermistors and/or pressure sensors/switches. If NOT, burning of the compressor might be the result.

### 10.1 Checklist before commissioning

- 1 After the installation of the unit, check the items listed below.
- 2 Close the unit.
- 3 Power up the unit.

☐ The indoor unit is properly mounted.

## 11 Disposal

<input type="checkbox"/>	The <b>outdoor unit</b> is properly mounted.
<input type="checkbox"/>	The system is properly <b>earthed</b> and the earth terminals are tightened.
<input type="checkbox"/>	The <b>power supply voltage</b> matches the voltage on the identification label of the unit.
<input type="checkbox"/>	There are <b>NO loose connections</b> or damaged electrical components in the switch box.
<input type="checkbox"/>	There are <b>NO damaged components</b> or <b>squeezed pipes</b> on the inside of the indoor and outdoor units.
<input type="checkbox"/>	There are <b>NO refrigerant leaks</b> .
<input type="checkbox"/>	The <b>refrigerant pipes</b> (gas and liquid) are thermally insulated.
<input type="checkbox"/>	The correct pipe size is installed and the <b>pipes</b> are properly insulated.
<input type="checkbox"/>	The <b>stop valves</b> (gas and liquid) on the outdoor unit are fully open.
<input type="checkbox"/>	The following <b>field wiring</b> has been carried out according to this document and the applicable legislation between the outdoor unit and the indoor unit.
<input type="checkbox"/>	<b>Drainage</b> Make sure drainage flows smoothly. <b>Possible consequence:</b> Condensate water might drip.
<input type="checkbox"/>	The indoor unit receives the signals of the <b>user interface</b> .
<input type="checkbox"/>	The specified wires are used for the <b>interconnection cable</b> .
<input type="checkbox"/>	The <b>fuses, circuit breakers</b> , or locally installed protection devices are installed according to this document, and have <b>NOT</b> been bypassed.

## 10.2 Checklist during commissioning

<input type="checkbox"/>	To perform an <b>air purge</b> .
<input type="checkbox"/>	To perform a <b>test run</b> .

## 10.3 To perform a test run

**Prerequisite:** Power supply **MUST** be in the specified range.

**Prerequisite:** Test run may be performed in cooling or heating mode.

**Prerequisite:** Test run should be performed in accordance with the operation manual of the indoor unit to make sure that all functions and parts are working properly.

- 1 In cooling mode, select the lowest programmable temperature. In heating mode, select the highest programmable temperature. Test run can be disabled if necessary.
- 2 When the test run is finished, set the temperature to a normal level. In cooling mode: 26~28°C, in heating mode: 20~24°C.
- 3 The system stops operating 3 minutes after the unit is turned OFF.



### INFORMATION

- Even if the unit is turned OFF, it consumes electricity.
- When the power turns back on after a power break, the previously selected mode will be resumed.

## 10.4 Starting up the outdoor unit

See the indoor unit installation manual for configuration and commissioning of the system.

## 11 Disposal



### NOTICE

Do NOT try to dismantle the system yourself: dismantling of the system, treatment of the refrigerant, oil and other parts **MUST** comply with applicable legislation. Units **MUST** be treated at a specialised treatment facility for reuse, recycling and recovery.

## 11.1 Overview: Disposal

### Typical workflow

Disposing of the system typically consists of the following stages:

- 1 Pumping down the system.
- 2 Bringing the system to a specialized treatment facility.



### INFORMATION

For more details, see the service manual.

## 11.2 To pump down



### DANGER: RISK OF EXPLOSION

**Pump down – Refrigerant leakage.** If you want to pump down the system, and there is a leak in the refrigerant circuit:

- Do NOT use the unit's automatic pump down function, with which you can collect all refrigerant from the system into the outdoor unit. **Possible consequence:** Self-combustion and explosion of the compressor because of air going into the operating compressor.
- Use a separate recovery system so that the unit's compressor does NOT have to operate.

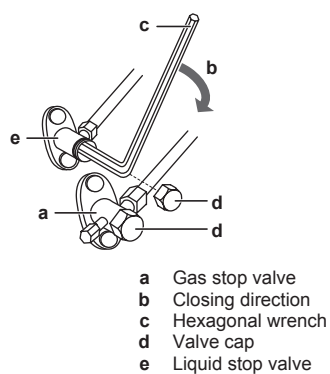


### NOTICE

During pump down operation, stop the compressor before removing the refrigerant piping. If the compressor is still running and the stop valve is open during pump down, air will be sucked into the system. Compressor breakdown or damage to the system can result due to abnormal pressure in the refrigerant cycle.

Pump down operation will extract all refrigerant from the system into the outdoor unit.

- 1 Remove the valve cap from the liquid stop valve and the gas stop valve.
- 2 Carry out forced cooling. See "[11.3 To start and stop forced cooling](#)" [p 13].
- 3 After 5 to 10 minutes (after only 1 or 2 minutes in case of very low ambient temperatures (<-10°C)), close the liquid stop valve with a hexagonal wrench.
- 4 Check on the manifold if the vacuum is reached.
- 5 After 2-3 minutes, close the gas stop valve and stop forced cooling.



### 11.3 To start and stop forced cooling

There are 2 methods to perform forced cooling.

- **Method 1.** Using the indoor unit ON/OFF switch (if present on the indoor unit).
- **Method 2.** Using the indoor unit user interface.

#### 11.3.1 To start and stop forced cooling using the indoor unit ON/OFF switch

- 1 Press the ON/OFF switch for at least 5 seconds.

**Result:** Operation will start.



#### INFORMATION

Forced cooling stops automatically after 15 minutes.

- 2 To stop operation sooner, press the ON/OFF switch.

#### 11.3.2 To start and stop forced cooling using the indoor unit user interface

- 1 Set the operation mode to **cooling**. Refer to "To perform a test run" in the installation manual of the indoor unit.



## 12 Technical data

A **subset** of the latest technical data is available on the regional Daikin website (publicly accessible). The **full set** of latest technical data is available on the Daikin Business Portal (authentication required).

### 12.1 Wiring diagram

#### 12.1.1 Unified wiring diagram legend

For applied parts and numbering, refer to the wiring diagram on the unit. Part numbering is by Arabic numbers in ascending order for each part and is represented in the overview below by "\*" in the part code.

Symbol	Meaning	Symbol	Meaning
	Circuit breaker		Protective earth
	Connection		Protective earth (screw)
	Connector		Rectifier
	Earth		Relay connector
	Field wiring		Short-circuit connector
	Fuse		Terminal
	Indoor unit		Terminal strip
	Outdoor unit		Wire clamp
	Residual current device		

Symbol	Colour	Symbol	Colour
BLK	Black	ORG	Orange
BLU	Blue	PNK	Pink
BRN	Brown	PRP, PPL	Purple
GRN	Green	RED	Red
GRY	Grey	WHT	White
SKY BLU	Sky blue	YLW	Yellow

Symbol	Meaning
A*P	Printed circuit board
BS*	Pushbutton ON/OFF, operation switch
BZ, H*O	Buzzer
C*	Capacitor
AC*, CN*, E*, HA*, HE*, HL*, HN*, HR*, MR*_A, MR*_B, S*, U, V, W, X*A, K*R_*, NE	Connection, connector
D*, V*D	Diode
DB*	Diode bridge
DS*	DIP switch
E*H	Heater
FU*, F*U, (for characteristics, refer to PCB inside your unit)	Fuse
FG*	Connector (frame ground)
H*	Harness
H*P, LED*, V*L	Pilot lamp, light emitting diode
HAP	Light emitting diode (service monitor green)
HIGH VOLTAGE	High voltage

Symbol	Meaning
IES	Intelligent eye sensor
IPM*	Intelligent power module
K*R, KCR, KFR, KHuR, K*M	Magnetic relay
L	Live
L*	Coil
L*R	Reactor
M*	Stepper motor
M*C	Compressor motor
M*F	Fan motor
M*P	Drain pump motor
M*S	Swing motor
MR*, MRCW*, MRM*, MRN*	Magnetic relay
N	Neutral
n=*, N=*	Number of passes through ferrite core
PAM	Pulse-amplitude modulation
PCB*	Printed circuit board
PM*	Power module
PS	Switching power supply
PTC*	PTC thermistor
Q*	Insulated gate bipolar transistor (IGBT)
Q*C	Circuit breaker
Q*DI, KLM	Earth leak circuit breaker
Q*L	Overload protector
Q*M	Thermo switch
Q*R	Residual current device
R*	Resistor
R*T	Thermistor
RC	Receiver
S*C	Limit switch
S*L	Float switch
S*NG	Refrigerant leak detector
S*NPH	Pressure sensor (high)
S*NPL	Pressure sensor (low)
S*PH, HPS*	Pressure switch (high)
S*PL	Pressure switch (low)
S*T	Thermostat
S*RH	Humidity sensor
S*W, SW*	Operation switch
SA*, F1S	Surge arrester
SR*, WLU	Signal receiver
SS*	Selector switch
SHEET METAL	Terminal strip fixed plate
T*R	Transformer
TC, TRC	Transmitter
V*, R*V	Varistor

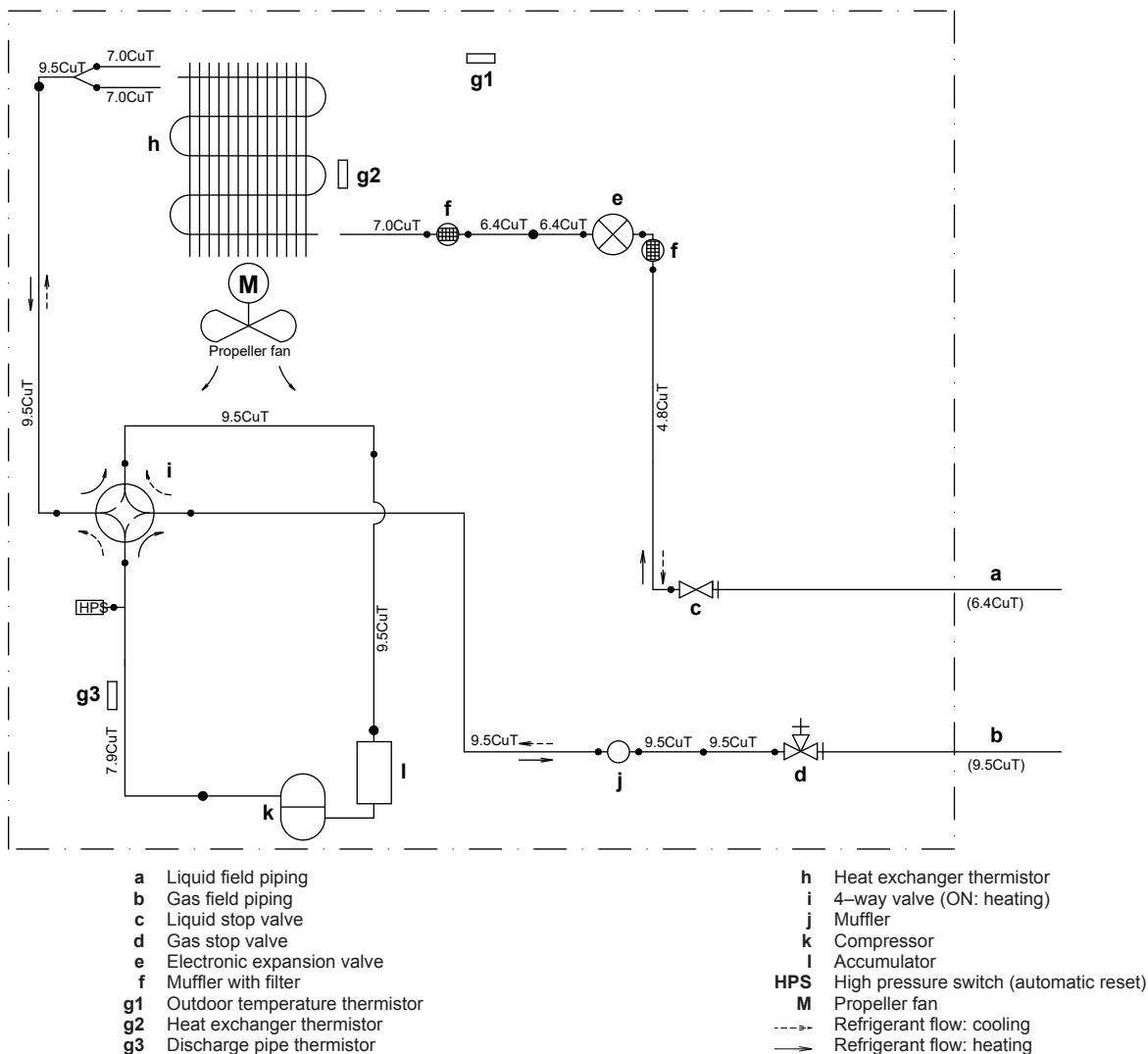
Symbol	Meaning
V*R	Diode bridge, Insulated-gate bipolar transistor (IGBT) power module
WRC	Wireless remote controller
X*	Terminal
X*M	Terminal strip (block)
Y*E	Electronic expansion valve coil
Y*R, Y*S	Reversing solenoid valve coil
Z*C	Ferrite core
ZF, Z*F	Noise filter

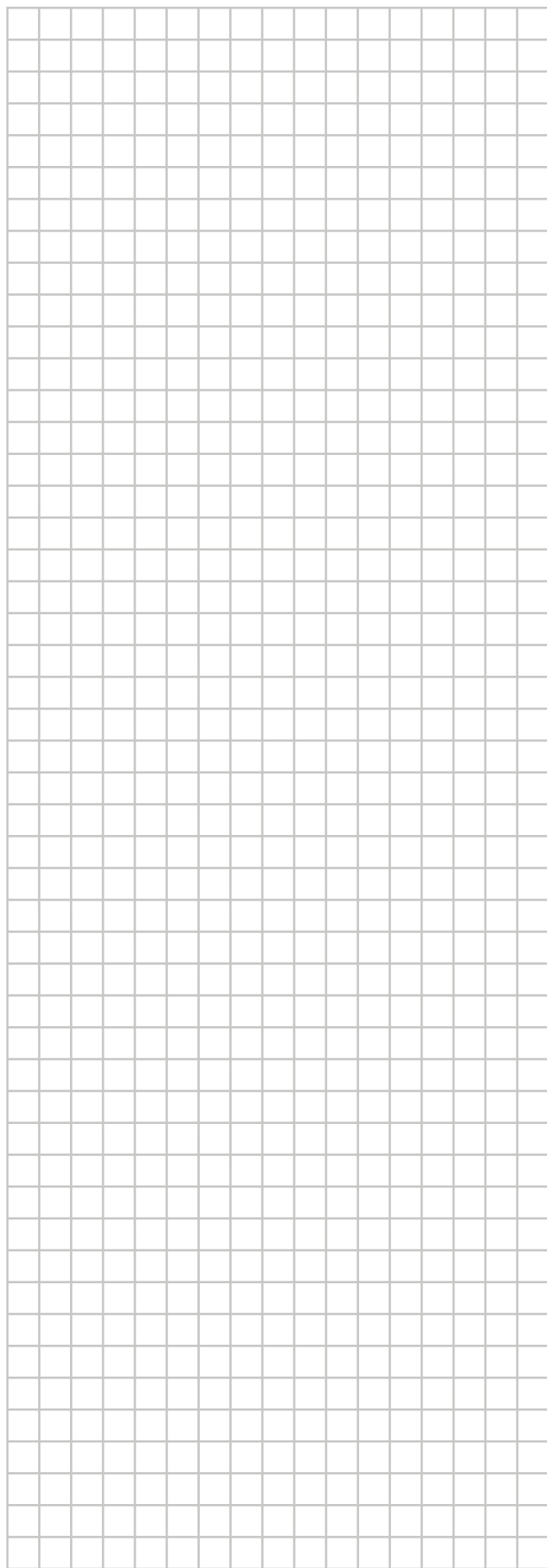
## 12 Technical data

### 12.2 Piping diagram

#### 12.2.1 Piping diagram: Outdoor unit

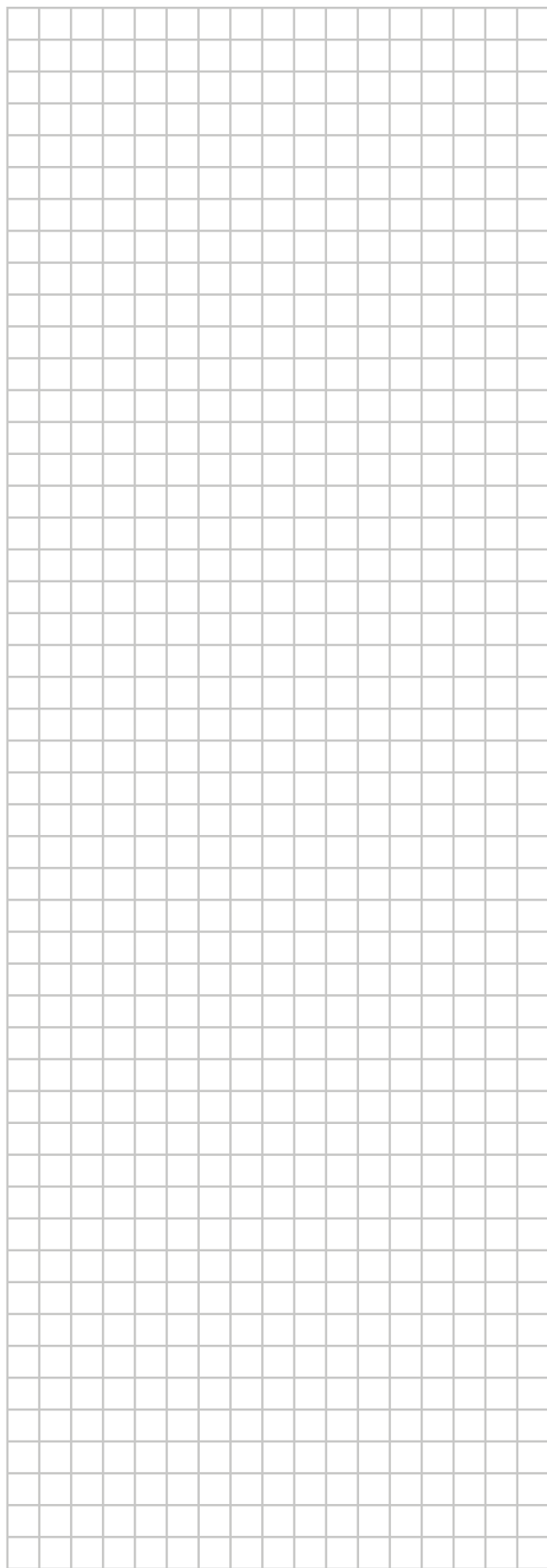
RXP20M, RXP25M, RXP35M, ARXP20M, ARXP25M, ARXP35M











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